

INSTRUCTION MANUAL

H 8 1 / H 8 2

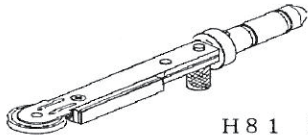
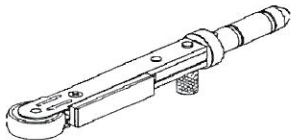
BELTARM

READ FOLLOWING INSTRUCTIONS THOROUGHLY BEFORE ATTEMPTING TO USE.

KEEP THIS MANUAL ALWAYS IN THE VICINITY OF USE FOR YOUR REFERENCE.

BEFORE USING THE UNIT, CHECK IF THERE ARE ANY DAMAGES ON THE UNIT DUE TO TRANSPORT CONDITIONS. IF ANY DAMAGES ARE FOUND, CONTACT YOUR NEAREST DEALER.

WE HAVE THREE KINDS OF BELTARM. SEE THE TABLE BELOW

MODEL	WIDTH OF THE BELT	APPLICABLE
 H 8 1 THIN BELTARM	CAN BE MOUNTED WITH THE BELTS OF 4mm AND 6mm ON THE WIDTH.	BS313 BS312 BS31
 H 8 2 STANDARD BELTARM	CAN BE MOUNTED WITH THE BELTS OF 6mm AND 8mm ON THE WIDTH.	BS37 BS36 BS33

1. REPLACE THE BELTARM

JUST PULL OUT THE OLD BELTARM AND INSERT THE NEW ONE. BE SURE NOT TO BE UPSIDE DOWN.

(SEE FIG. 1)

2.REPLACE THE BELT

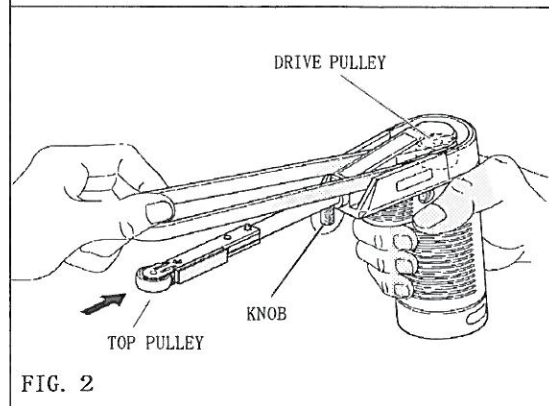
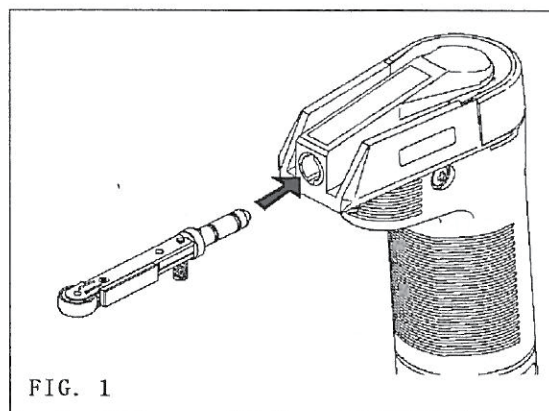
• TO MOUNT THE BELT

HOOK THE BELT AROUND THE DRIVE PULLEY THEN, SQUEEZE THE KNOB AND HOOK THE OTHER SIDE OF THE BELT AROUND THE TOP PULEY.

(SEE FIG. 2)

• DISMOUNT THE BELT

SQUEEZE THE KNOB AND LIFT THE BELT UP TO RELEASE IT.



3. REPLACE THE ARMPAD

THE ARMPAD IS EXCHANGEABLE. JUST PEEL OUT THE OLD ONE AND PASTE THE NEW ONE ON THE ARM. ARMPAD IS ADHESIVE ON THE BACK. PEEL OFF THE COVERED TAPE TO PASTE IT. (SEE FIG. 3)

REFER TO EXPENDABLE SUPPLIES BELOW TO ORDER THE PARTS.

4. REPLACE THE PULLEY

THE PULLEY HAS BALLBEARING(S) IN IT. WHEN IT COMES TO ROTATE NOT SMOOTHLY, IT IS THE TIME TO REPLACE IT. REFER TO EXPENDABLE SUPPLIES BELOW TO ORDER THE PARTS.

• FOR H81

FIRST, LOOSEN THE SCREW ON THE BELTARM AND WIDEN THE TOP AND BOTTOM PLATES. THEN, TAKE OUT THE PULLEY AND INSERT THE NEW ONE.

(SEE FIG. 4)

CAUTION!: DO NOT WIDEN THE PLATES TOO MUCH. IT MAY BE DEFORMED.

• FOR H82

1. UNSCREW THE PRECISION SCREW①.
2. PULL OUT THE PULLEY SHAFT⑤.
3. TAKE OUT THE OLD RUBBER BEARING④. (SEE FIG. 5)
4. SPACER③ IS SET ON BOTH SIDES OF THE NEW RUBBER BEARING④ AND INSERT THE ONE.
5. INSERT PULLEY SHAFT⑤ AND TIGHTEN A SCREW①. PLEASE PUT UP THE WASHER②.

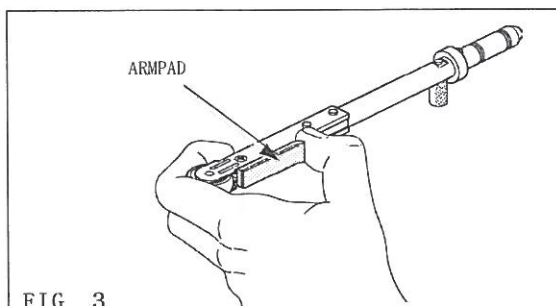


FIG. 3

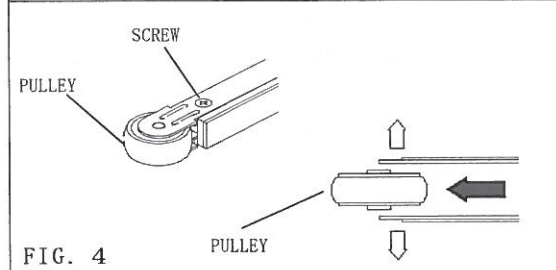


FIG. 4

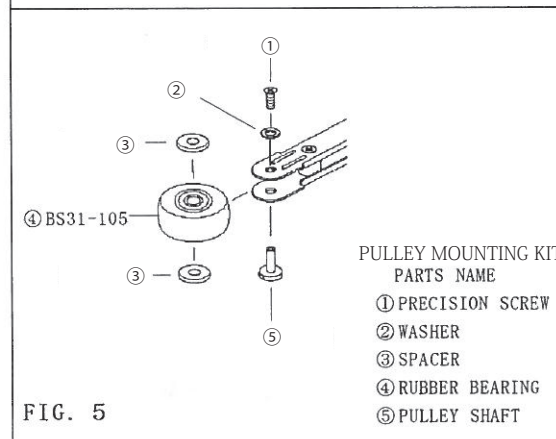


FIG. 5

5. EXPENDABLE SUPPLIES

THE PARTS TABLE FOR BELTARM IS BELOW.

CONTACT WITH YOUR NEAREST DEALER TO ORDER(SEE OUR GENERAL CATALOGUE FOR ABRASIVE BELTS.)

NAME	BELTARM	CODE NUMBER
ARMPAD	H 8 1	B S 1 - 2 7 2
	H 8 2	B S 1 - 2 7 3
PULLEY	H 8 1	B S 1 - 1 3 0
RUBBER BEARING	H 8 2	B S 3 1 - 1 0 5
PULLEY MOUNTING KIT	H 8 2	B S 3 1 - 1 4 0

※PARTS NOT LISTED ARE NOT AVAILABLE FOR SALE.

MINITOR CO., LTD. JAPAN

21-1 Ryogoku 3-chome, Sumida-ku, Tokyo 130-0026 JAPAN

Phone +81 3 (6630) 5800 FAX +81 3 (6630) 5795

2025. 10. 27 IME-H8